



Hueck Folien

## Reference Values on Barberan

Flat Line, Compact Line

# VISCORA®

Furniture

Supermatt

Film: PP / PET / GPET 125µm, UV coating supermatt

Recommended value	
Production rate	10 m/min
Overlap (glue roller)	- 0,3 mm
Overlap (foil roller)	- 0,5 mm
Glue amount	35g/m <sup>2</sup> , 50gr/m <sup>2</sup>
Preheating temperature	130°C
Glue temperature on roller	120°C
Suggested glues	Kleiberit 706.1.50 ME Kleiberit 709.3
Curing time	1h – ready preserve processes 24h – 80% hardened, ready for straining processes 1 week – 100% hardened, ready for edge banding
Suggested substrates	Melamine / MDF