



Hueck Folien

Reference Values on Barberan

Flat Line, Compact Line

VISCORA®

Furniture

High Gloss

Film: PET 125µm, UV hard coat

Recommended value	
Production rate	10 m/min
Overlap (glue roller)	- 1 mm / 3 bar
Glue amount	Standard PUR 45g/m ² UV-resistant
Preheating temperature	150°C
Glue temperature on roller	110°C
Suggested glues	Kleiberit 711.0.02 Kleiberit 711.1.02
Curing time	1h – ready preserve processes 24h – 80% hardened, ready for straining processes 1 week – 100% hardened, ready for edge banding
Suggested substrates	MDF (with melamine on top)